215 - 12th Avenue NE
Valley City, ND 58072-0905

1-800-437-8011
triwg@triwg.com
www.triwg.com

FOR CUSTOMER ASSISTANCE

As a future reference, we suggest you record the information listed below for quick accessibility.

Model No.: _____
Serial No.: _____
Purchase Date: _____
Purchased From:
_____

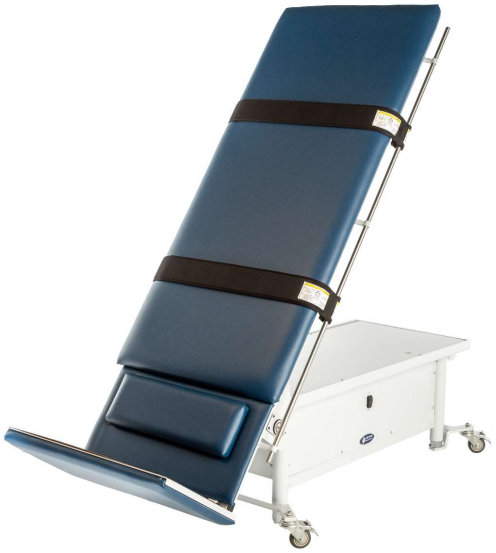
Tri W-G® Service:
1-800-437-8011
triwg@triwg.com

USER MANUAL

P/N: 920-002-033

For

Hi-Lo Tilt/Treatment Table
TG2708



Read this manual before installing, operating, or maintaining this table. Failure to follow safety precautions and instructions could cause a system failure and result in serious injury, death or property damage.

LIMITED WARRANTY REGISTRATION CARD ENCLOSED

TABLE OF CONTENTS

INTRODUCTION

The purpose of the User Manual is to introduce the authorized user to the operating instructions on how to use and work with this medical device safely, and to conduct routine preventative maintenance procedures on the device. For this goal to be achieved, it is essential that all the authorized users/operators ("user") read this manual carefully, and understand and practice the precautionary safety measures recommended in it. The owner and/or operating authority determines who the user is. **This User Manual can only be of any use if the operator and/or user has access to it at all times. Therefore, always keep a copy of it accessible to the operator and/or user near this device.** The TG2708 is a Hi-Lo Tilt/Treatment Table, here-in-after referred to as Table. ***ANYONE OPERATING THIS DEVICE MUST READ THIS USER MANUAL.***

1.0 RECEIVING INSPECTION

1.1 Inspect for visible damage of the container. If there is outside damage, note on the shipping documents, and report to commercial carrier. Determine whether or not to accept or refuse the container. Sign if appropriate.

2.0 UNCRATING

2.1 Upon acceptance of the container, inspect for any damage to the device immediately following uncrating. In the event the device is damaged, ***DO NOT*** use the treatment table if damaged, file a merchandise damage report immediately with the delivering carrier. ***DO NOT*** return damaged merchandise to Tri W-G® unless instructed to do so. Call for a Return Authorization Number prior to returning any merchandise.

2.2 Keep the cardboard liner on top of the table while moving treatment table to the desired location. This will prevent damage to the frame and/or cushion while moving the table down hallways, through doorways, etc.

2.3 Remove all other packaging material from the table, except for the cardboard cushion liner/protector.

2.4 Properly dispose of/or recycle all packaging material.

3.0 INSTALLATION

3.1 ***WARNING!*** **Excessive Weight Hazard.** Use appropriate pallet jack(s), lifting devices, and/or equipment, adequate to lift approximately 545 lbs (minimum weight of crate and table), and we recommend three (3) people to move table. Failure to do so may result in personal injury, death, and/or property damage. When moving the table to its desired location, use proper moving/lifting techniques and/or body mechanics per commercial carrier and/or the facility handling protocol or guidelines; this due to its immense weight and overall size.

3.2 There is no assembly required.

3.3 The table should be placed in a location based on its intended use. Position the table in an area having flat/level floors so that the table is not distorted out of alignment. In the event your table has been ordered with locking casters *(casters are optional)*, refer to Section 3.4 for operating instructions. Locking casters are intended to ensure maximum stability when properly locked.

3.4 All four (4) of the total locking casters should have their wheels locked at all times except for moving, if your table has locking casters. ***DO NOT*** move the table with a patient on the table.

3.5 Connect or plug-in the power cord to a properly grounded 120 Volt AC receptacle, conforming to the relevant state and nationally recognized electrical codes, and follow the procedure outlined in the Safety/Precautionary Instructions.

3.6 The power supply cord serves as a disconnect device or as the on/off switch. ***DO NOT*** disconnect the power supply cord from the electrical outlet by pulling on the main power cord. To unplug, grasp firmly onto the plug, not the cord. ***DO NOT*** handle plug with wet hands. The outlet shall be installed near the table and shall be easily accessible.

3.7 Arrange power supply cord away from the traffic area and where it will not be tripped over.

3.8 ***DO NOT*** use with an extension cord.

3.9 Upon connecting the power supply cord to a grounded hospital grade outlet, test table to determine electrical functionality.

3.10 **STAY ALERT**, watch what you are doing and use common sense.

4.0 SYMBOLS, INDICATORS, and DEGREE OF SAFETY

Mandatory action sign; Read User Manual Caution: General Warning Sign.

Mandatory action sign; Read User Manual Caution: General Warning Sign.

Read User Manual; contains useful information.

General Warning Sign.

Type B Equipment: Equipment providing a particular degree of protection against electric shock, particularly regarding allowable leakage current and reliability of the protective earth connection.

Protective Earth Ground: This product is Class I equipment in which protection against electric shock does not rely on BASIC INSULATION only, but which includes an additional safety precaution in that means are provided for the connection of the EQUIPMENT to the protective earth conductor in the fixed wiring of the insulation in such a way the ACCESSIBLE METAL PARTS cannot become LIVE in the event of a failure of the BASIC INSULATION.

Earth (ground).

WATER Protection against harmful ingress of water--Prevent table from being subjected to water sprays or water hosing.

ANESTHETICS Not suitable for use in the presence of a flammable anesthetic mixture with air or oxygen or nitrous oxide.

ELEC. RATING Input: TG2708--Motor: 115VAC; 3.4 A Max; 60 Hz
Power Supply: 120VAC; 2 A Max; 50/60 Hz

DUTY CYCLE System is an intermittent operation: Hi-Lo Operation *(1-minute ON/10-minutes OFF)*; Tilt Operation *(1-minute ON/9-minutes OFF)*; both operations are Auto-Thermally Protected.

MD Medical Device

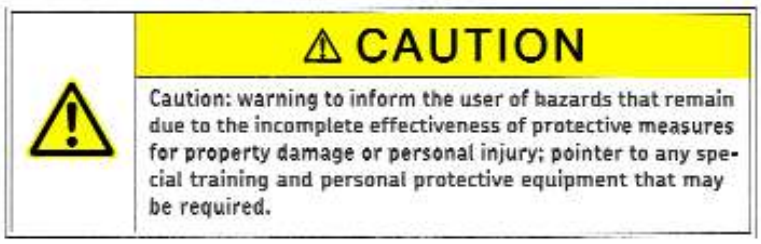
Date of Manufacture Expressed as: YYYYMMDD

5.0 WARNINGS and USAGE HINTS

Any serious incident that has occurred in relation to this device should be reported to Tri W-G and the competent authority of the Member States in which the user and/or patient is established.

Please make note of the meaning of the following warnings and usage hints:

Note: indicates usage information that helps the user to use the product correctly and efficiently or to understand the properties of the product.



6.0 HAZARDOUS SITUATIONS

The manufacturer has constructively, and with protective measures, used best efforts to indicate circumstances in which people, property, or the environment are exposed to one or more hazards; as these **"ATTENTION/NOTICES"** are used to indicate areas that neccesitate the operator and/or user's attention. Pay attention to the following hazard(s) and/or the potential source of harm, and the possible countermeasures given below:

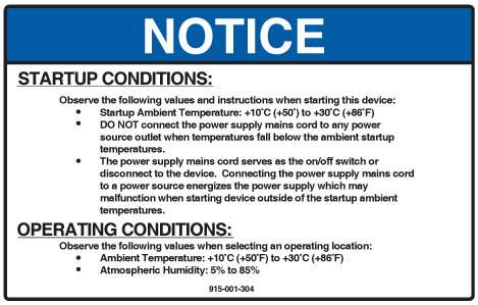
PN 915-001-322

PN 915-001-283

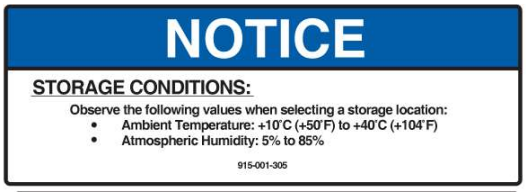
PN 915-001-337

PN 915-001-356

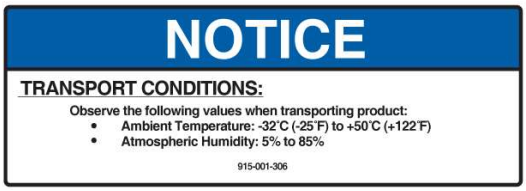
PN 915-001-304



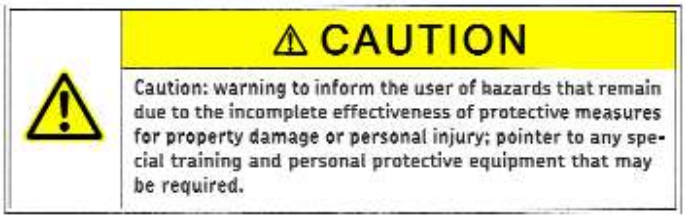
PN 915-001-305



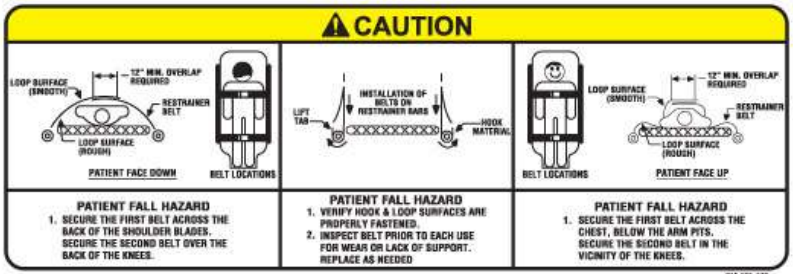
PN 915-001-306



6.0 HAZARDOUS SITUATIONS CONT'D



PN 915-001-170



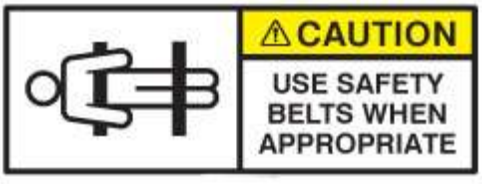
PN 915-001-200

PN 915-001-300

PN 915-001-274

PN 915-001-357

PN 915-001-358

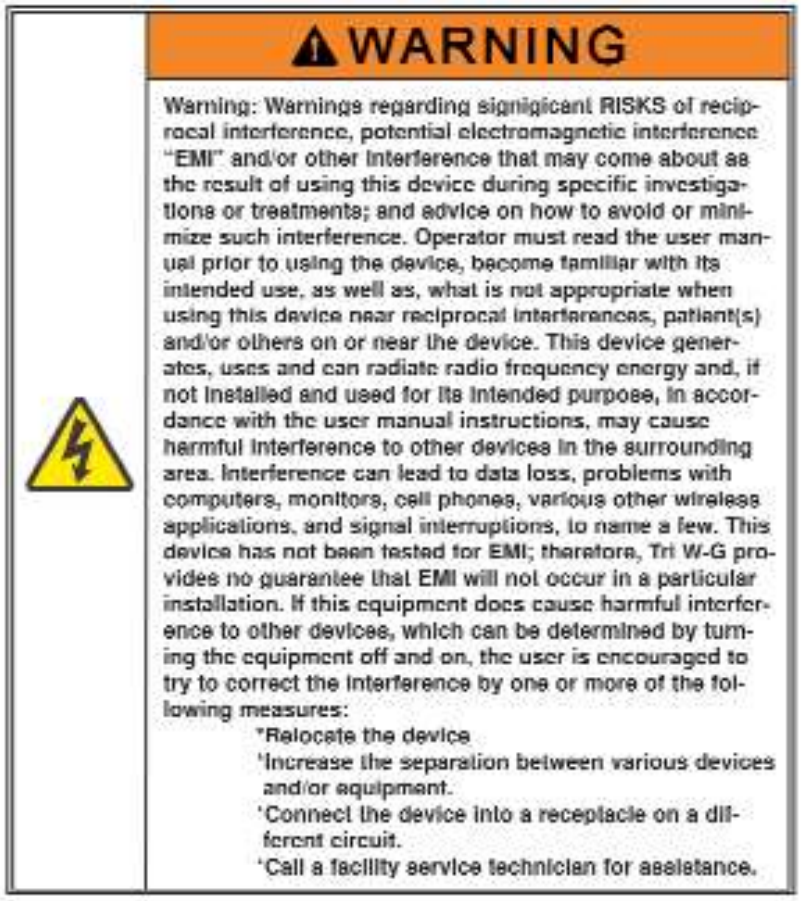


6.0 OTHER HAZARDOUS SITUATIONS CONT'D

To ensure safety, the operator and/or user of this device must under all circumstances adhere to the following **"WARNING"** directives as they indicate a potential source of harm that could lead to serious injury or death.

⚠WARNING

Warning: To avoid risk of electric shock, this device must only be connected to a supply mains with a protective earth (ground).



⚠WARNING

Warning: Warnings regarding significant RISKS of reciprocal interference, potential electromagnetic interference "EMI" and/or other interference that may come about as the result of using this device during specific investigations or treatments; and advice on how to avoid or minimize such interference. Operator must read the user manual prior to using the device, become familiar with its intended use, as well as, what is not appropriate when using this device near reciprocal interferences, patient(s) and/or others on or near the device. This device generates, uses and can radiate radio frequency energy and, if not installed and used for its intended purpose, in accordance with the user manual instructions, may cause harmful interference to other devices in the surrounding area. Interference can lead to data loss, problems with computers, monitors, cell phones, various other wireless applications, and signal interruptions, to name a few. This device has not been tested for EMI; therefore, Tri W-G provides no guarantee that EMI will not occur in a particular installation. If this equipment does cause harmful interference to other devices, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- *Relocate the device
- 'Increase the separation between various devices and/or equipment.
- 'Connect the device into a receptacle on a different circuit.
- 'Call a facility service technician for assistance.

6.0 OTHER HAZARDOUS SITUATIONS CONT'D

PN 915-001-354

7.0 SAFETY/PRECAUTIONARY INSTRUCTIONS

7.1 Once again, please have anyone who is authorized to use this table read, understand, and practice the safety and precautionary instructions recommended in this user manual. All operators should use common sense, know and fully understand the hazards and risks associated with using and/or operating this Tri W-G, Inc. table prior to operating it.

7.2 ***NEVER LEAVE THE PATIENT UNATTENDED.*** Close attention is necessary when patients are children and/or disadvantaged.

7.3 Never place one's hands or feet, nor the patients' hands or feet, near any of the working mechanisms or gap areas on the table when raising or lowering the table, backrest, and/or knee gatch sections. ***DO NOT*** place or leave objects or items of any kind directly underneath the base frame of the table at any time. **ABSOLUTELY** nothing should be stored or left temporarily beneath the table, as it is not a storage area. Example: foot stool left under table frame while it is moving demonstrates a foreseeability of harm, which may cause physical injury or damage to the health of people, or damage to property.

7.4 Whenever you see this symbol:  it signifies "Caution", and is used as a "General Warning Sign"; You and/or Your Patients' Safety is Involved.

7.5 During table operation, immediately stop the table operation if anything unusual is observed or unusual sounds are heard coming from the table.

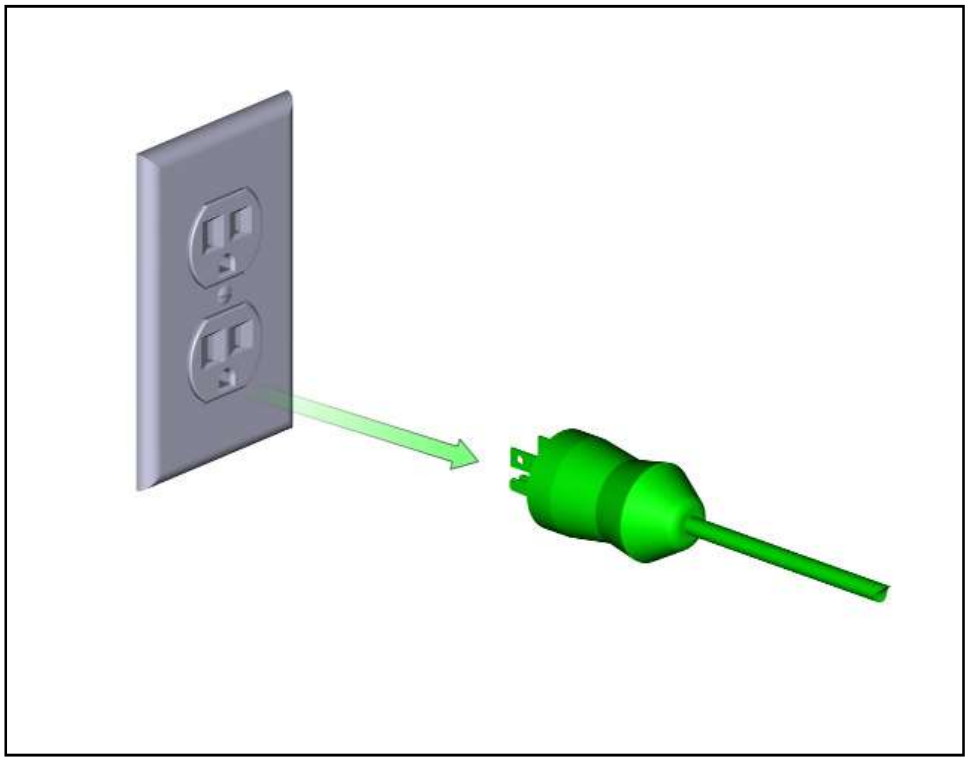
7.6 **IMMEDIATE REMOVAL OF PATIENT FROM TABLE--**If the table's tilt function fails, the position of the table could cause a serious injury or death hazard to the patient. The patient should be immediately removed from the table. Assistance to remove the patient is required. Do Not hesitate or delay in removing the patient from table when serious injury or death hazard is recognized. Refer to "CAUTION" decal on Page 6, Section 6.0.

7.7 ***DO NOT*** use this table to play on or as a play area, no matter what the age of the patient or individual may be. It is a Class I Medical Device, called a tilt/treatment table. And ***DO NOT*** store or allow any object, of any kind, under the table at any time. No medical claims are made with regard to a patient using the device. Tri W-G,® Inc. shall not be liable for any damage, death or injury caused, directly or indirectly, from the misuse of this device/table; and the user shall indemnify Tri W-G,® Inc. from and against all costs, damages and expenses (including legal expenses) arising from any such misuse.

7.8 **MOTOR ENCLOSURE (COVER) REMOVAL.** All repair should be performed by trained or certified service personnel. This is also true for removing the motor enclosure ("cover") due to the potential shock hazard in doing so. The qualified service technician must follow the steps below to remove the cover to avoid the possibility of a hazardous situation occuring:

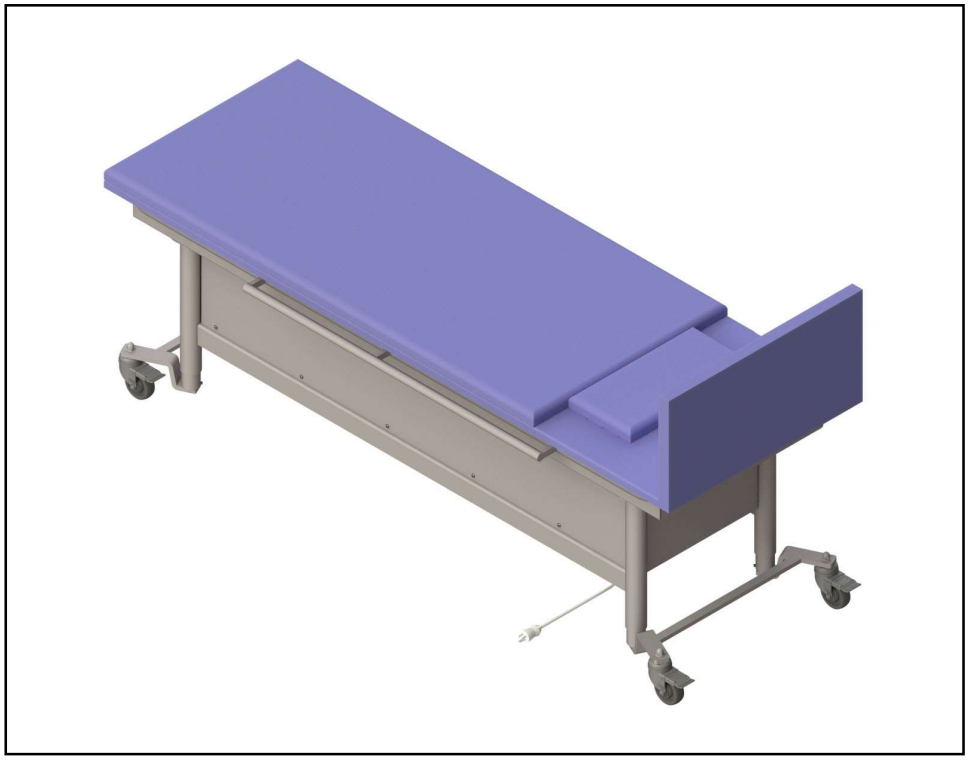
Step 1-- Disconnect the power cord from the live main outlet attached to the treatment table, as shown in Figures 7.8.1 and 7.8.2.

Figure 7.8.1



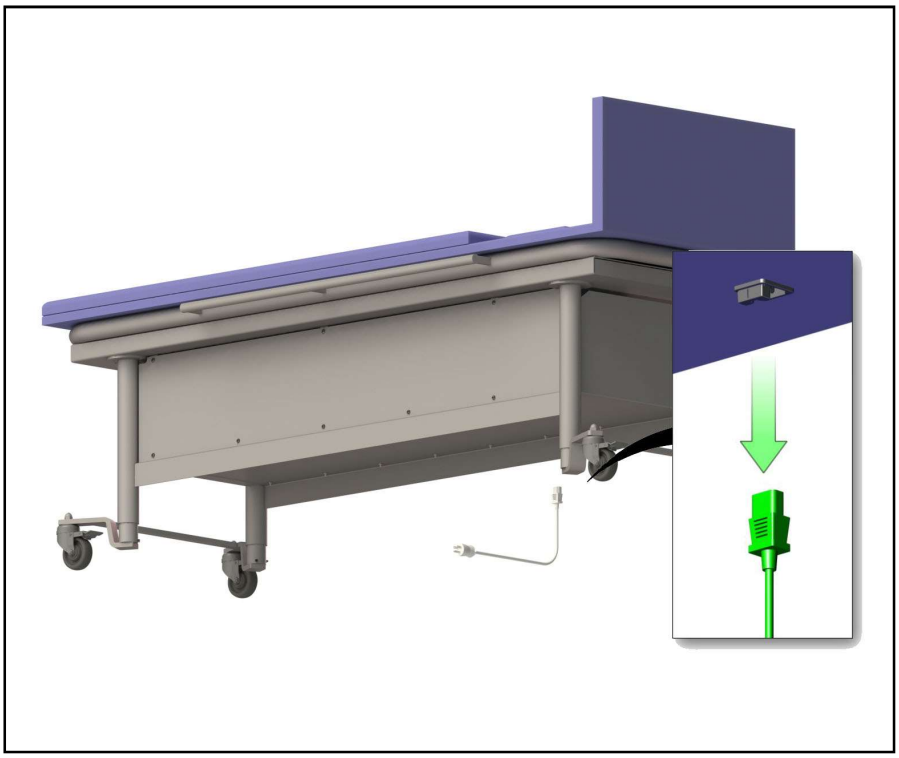
Step 2-- Power cord should no longer be connected to a power source, as shown in Figure 7.8.2.

Figure 7.8.2



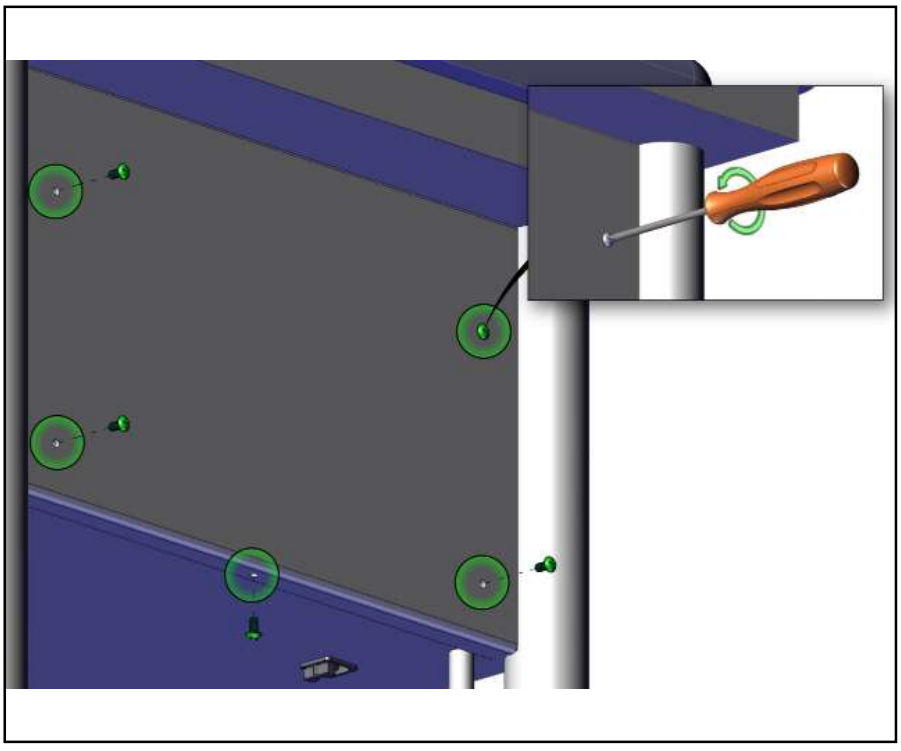
Step 3-- Remove power cord from the appliance in-let, as shown in Figure 7.8.3.

Figure 7.8.3



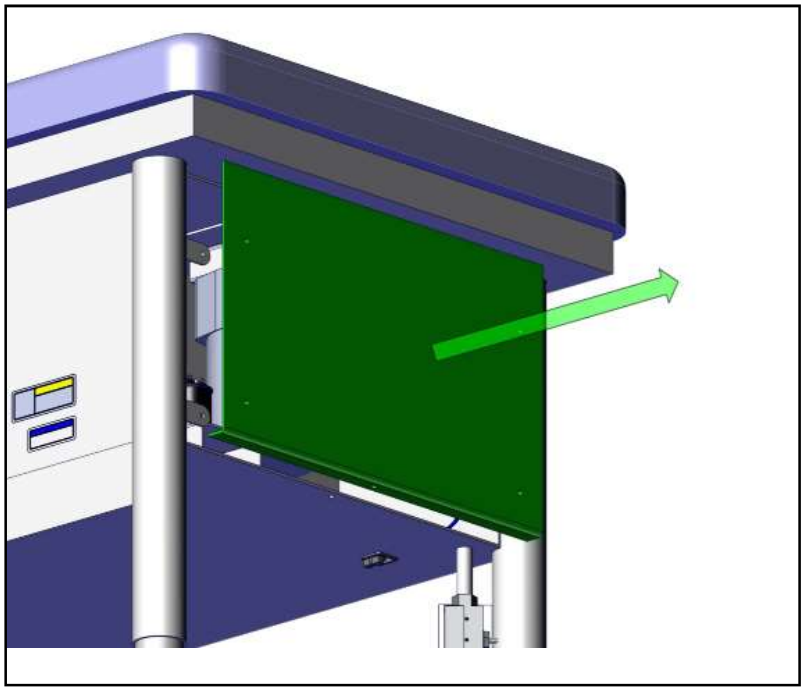
Step 4-- Remove the the five screws from the motor enclosure cover, as shown in Figure 7.8.4.

Figure 7.8.4



Step 5-- Remove the cover from the motor enclosure, as shown in Figure 7.8.5. Any repair should be performed by trained or certified service personnel.

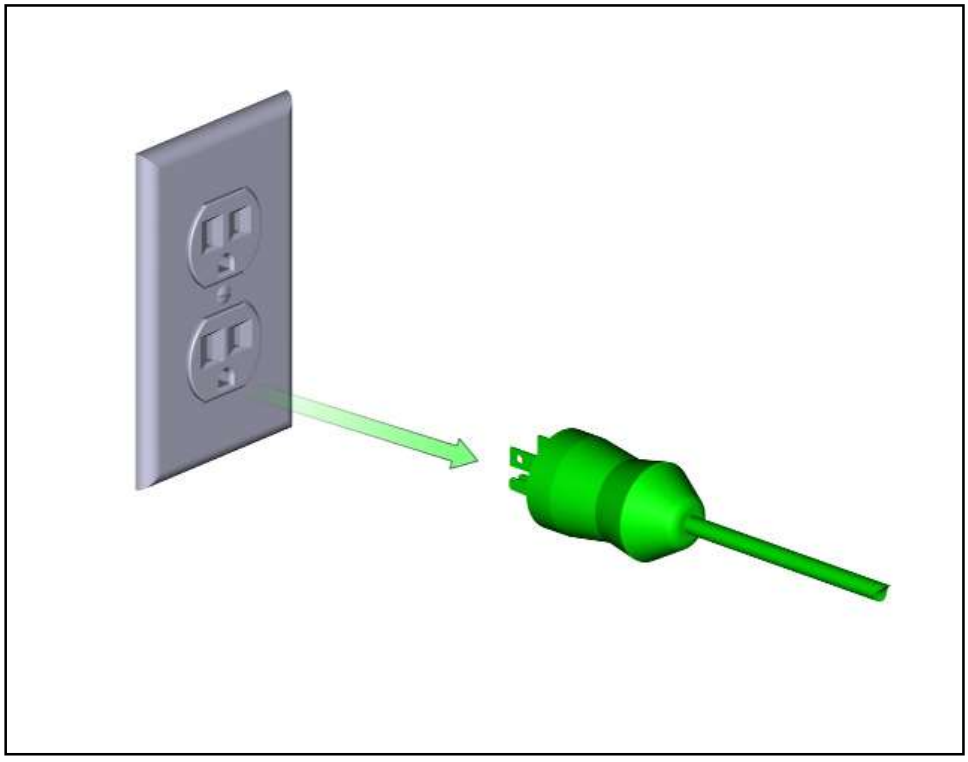
Figure 7.8.5



7.9 **FUSE REPLACEMENT** *(located in appliance in-let)*.

Step 1-- Disconnect the power cord from the live main outlet attached to the treatment table, as shown in Figures 7.9.1 and 7.9.2.

Figure 7.9.1

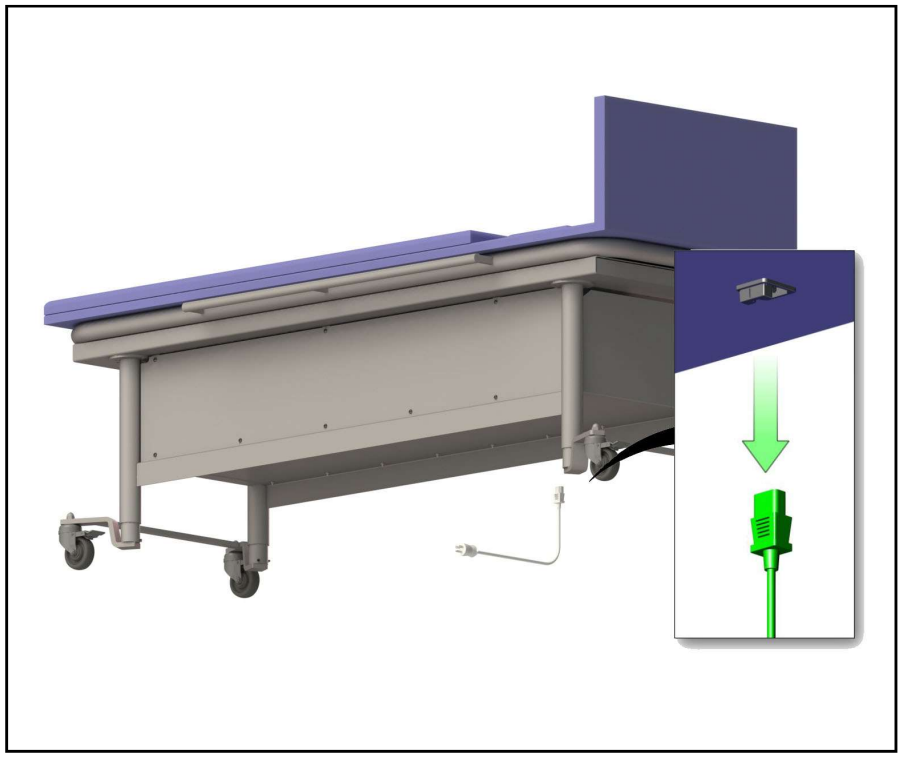


Step 2-- Power cord should no longer be connected to a power source, as shown in Figure 7.9.2.

Figure 7.9.2

Step 3-- Remove power cord from the appliance in-let, as shown in Figure 7.9.3.

Figure 7.9.3



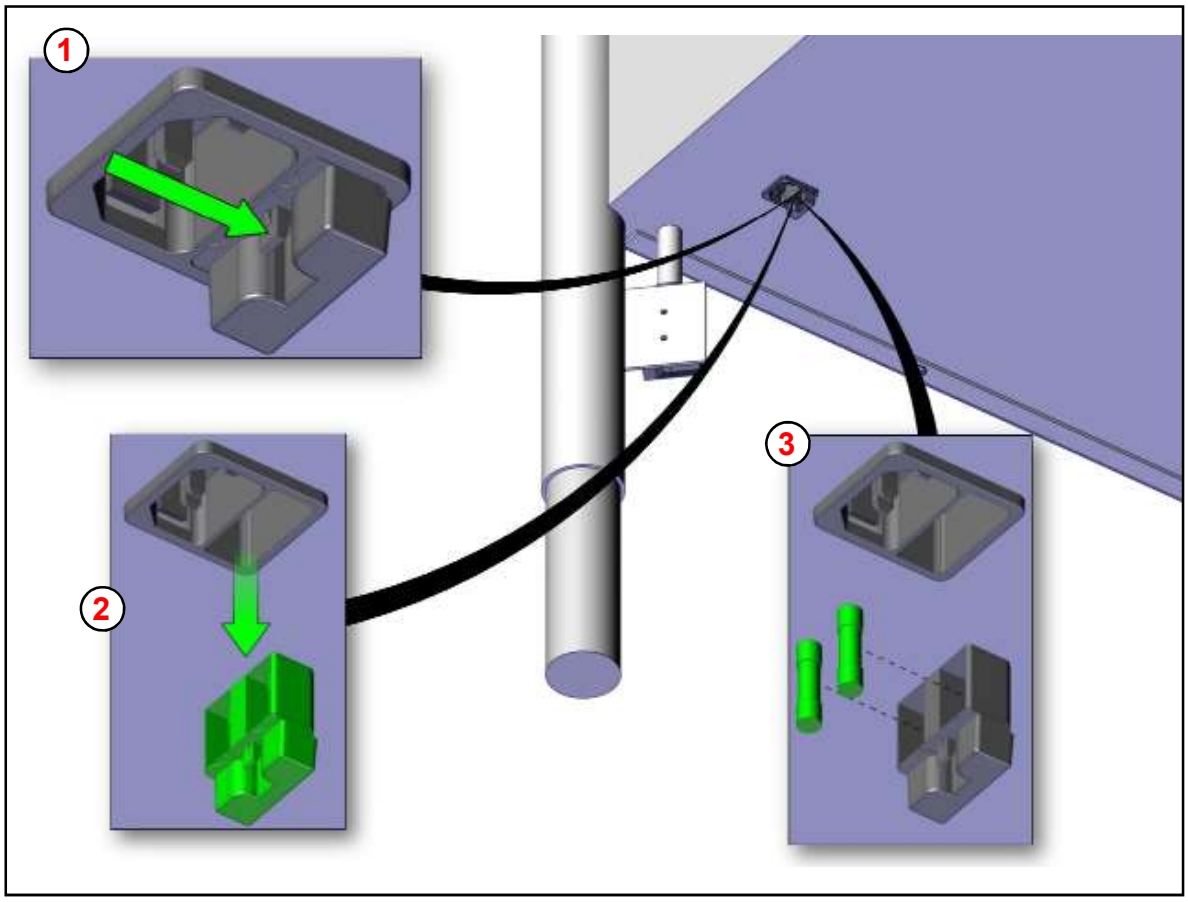
Step 4-- Remove fuse holder from appliance inlet, as shown in Figure 7.9.4.

Step 1--Press in on release tab as indicated by green arrow.

Step 2--Pull fuse holder down as indicated by the green arrow.

Step 3--Remove time-lag fuses and replace with appropriate fuses;
10 Amp (PN 900-015-006).

Figure 7.9.4



Replacement Fuses: Newark in One Part No. 88K2035 (0001.2514)
UL Standard 248-14, UL File Number E41599
Rated Voltage: 250VAC, 150VDC;
Rated Current: Model TG2708: 10A; Breaking Capacity: 500A-1500A;
Characteristic: Time-Lag; Admissible Ambient Air Temp: -55C to 125C; Climatic Category: 55/125/21
ACC to IEC 60068-1; Tube Material: Ceramic; Endcap Material: Nickel Plated Copper Alloy;
Unit Weight: 1.16 G; Storage Conditions: 0-60C, Max 70% R.H.

Call Tri W-G® Service Dept at 1-800-437-8011 or an electrician for assis tance.

8.0 INTENDED USE

It is a powered table intended for medical purposes (Class I Device) that is an electrically operated flat surface table that can be adjusted to various positions. It is used by patients with circulatory, neurological, or musculoskeletal conditions to increase tolerance to an upright or sitting position; [21CFR890.3760]. At no time should patients be left unattended on the table.

9.0 INTENDED USER PROFILE

It is intended to be used by Licensed Physical Therapists, Assistant Physical Therapists, Occupational Therapists, Assistant Occupational Therapists, and licensed rehab specialists utilizing a prescribed therapeutic protocol, written by a licensed medical practictioner or physician. It is not intended to be used by maintenance staff, installers, patients and/or lay persons.

10.0 INTENDED CONDITIONS of USE

Intended for use in professional healthcare facility environments (e.g., general or rehab hospitals, clinics, professional medical practices, limited care and multiple treatment facilities) where operators with medical training are continually available when patients are present and trained in its intended use. It is not to be used in a home environment or dwelling place in which a patient lives or other places where patients are present; and may not be used in areas with unresticted public access and rooms designed as wet areas.

11.0 OPERATING INSTRUCTIONS

11.1 **Height Adjustment**--Use Rocker Switch on side panel to raise or lower table. The switch rocks (rather than trips) when pressed. Always check to make absolutely sure there are no objects under the table or near the top frame when lowering or raising the table. It takes very little time to make a second check if you have left the area prior to your next height adjustment. Never leave the table with a patient on it. An example of an object that can easily make its way under the table is a step stool; and there are many more objects that lie around or are near a table that can get shoved under the table. (Also refer to Section 7.3 for additional information.)

11.2 **Tilt Adjustment**--Use Handset and press Up or Down key to operate. Only tilt the table when table is in its lowest elevated position (e.g. footboard is not longer in a step-off position once table has been raised up). Do Not place the entire weight or body on a specific area of the table top; body needs to be distributed evenly over the table top (e.g. Do Not place the patient at the head-end of the table and proceed to tilt the table; table is not designed to withstand that type of patient loading). Make sure hands and arms or other objects are not between the table top and table frame gap area. Do Not allow patient to dismount from table, in tilt mode, until table has come to a complete stop.

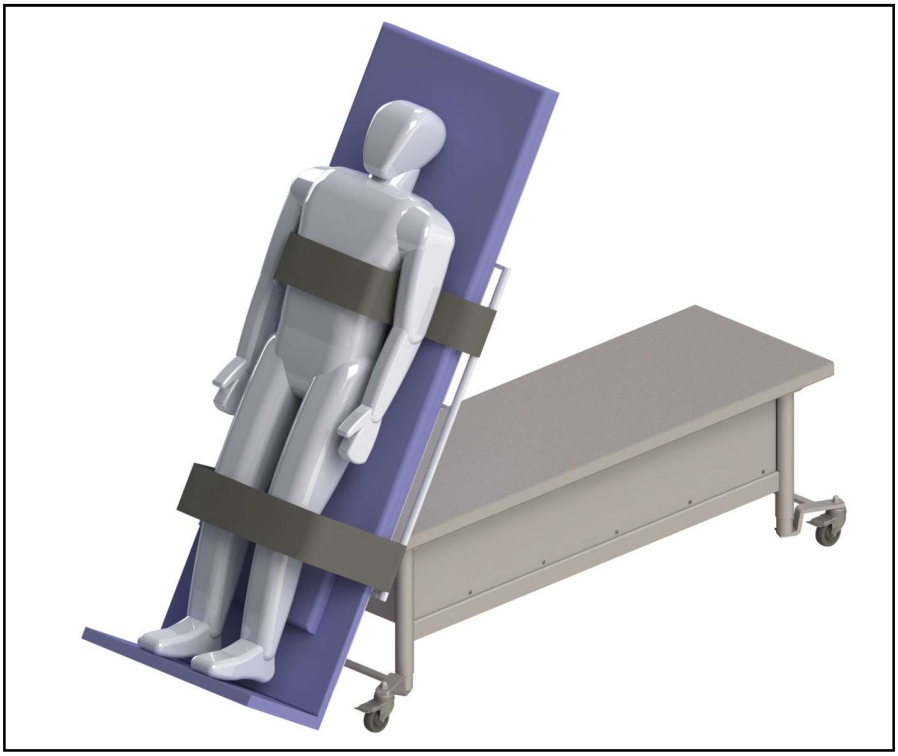
11.3 **Duty Cycle**--System is an intermittent operation: Hi-Lo Operation *(1-minute ON/10-minutes OFF)*; Tilt Operation *(1-minute ON/9-minutes OFF)*; both operations are Auto-Thermally Protected.

11.4 **Capacity**--The table is intended to support **350 lbs** (159 Kilograms), evenly distributed over the table top.

11.5 **Safety Belts**--Safety Belts must be in place and properly secured over patient when tilting table. Do Not leave patient unattended while using safety belts.

Two safety belt assemblies are provided with the table. With patient leaning into the cushion, the upper belt can be placed across the chest and below the arm pits; the lower belt is then secured in the vicinity of the knees, as shown in Figure 11.5.1. The safety belt assembly has a hook and loop closure design requiring a minimum of 12” overlap engagement. Refer to “CAUTION” decal on Page 6, Section 6.0.

Figure 11.5.1



11.6 **User**--***Never*** allow the patient to operate the table. Only trained personnel authorized to use the table should operate the table.

12.0 MAINTENANCE

12.1 Due to normal wear, it may be necessary to replace the cushion, handset or power cord, but not limited to just these three components. Call our customer service for replacement parts and/or installation instructions.

12.2 Cleaning the vinyl cover is accomplished with water and a mild detergent. Do not use Peroxide, Hylex, Lysol, strong or aggressive cleaning agents as they will discolor and reduce the life of the vinyl. The water used for cleaning, including chemical additives, must be pH-neutral. And liquids must not touch the actuator(s) during retraction or extension. A soft dust cloth will work to remove dust and lint on the steel frame when necessary. The mat table frame should be wiped down using a dry cloth to remove dust/lint on a regularly scheduled basis--keep free of dust. Cleaning the cover should be done after each patient procedure is complete and prior to new patient being placed on the table.

12.3 Inspection and maintenance/repair shall be made on a regular and/or periodic basis, which shall encompass the entire table. This includes, but is not limited to, the following: all moving parts, casters, actuator(s), backrest and knee gatch (if applicable), cushion (vinyl, velcro, stitching, foam), broken welds and/or cracks, bushings, nuts, bolts, screws, handset, power cord, wire holding clips and snaps, etc., to name a few. Replacement of worn or failed parts shall be replaced immediately, or as is deemed necessary. All inspections and maintenance/repair activities shall be recorded by owner facility. Operator should notify all users to discontinue using the table if the safety of operator and/or patient is emminent. Call Tri W-G,® Inc. Service Dept at 1-800-437-8011 and report any potential safety concerns.

12.4 Any repair should be performed by trained or certified service personnel.

13.0 SPECIFICATIONS:

Item No. TG2708: Width-30"; Length-81.5";
Ht. Range- 24"-35.5" to top of cushion *(heights nominal)*
Tilt Range- 0 to 86 degrees

Weight Capacity: A maximum static uniform load of 350 lbs.

Casters: Total locking 2.75" Casters.

Belts, Safety: Two(2) 4" wide Safety Belts with hook and loop fasteners.

Frame: Heavy gauge steel.

Finish: Polyurethane Pearl Grey standard; Porcelain optional.

Upholstered Top: 2" polyfoam with vinyl cover standard; Vinyl Coated Nylon & Herculite, optional.
Vinyl conforms to California Fire Code 117.
*Flammability requirements for materials are those of the manufacturer and not that of Tri W-G, Inc. This term and any corresponding data refer to typical performance in manufacturer's test and should not be construed to imply the behavior of this or any other material under fire conditions.

Handset: Handset for adjusting various tilt table positions is pneumatic, no voltage involved. Power supply serves as main disconnect device.

Rocker Switch: Rocker switch for adjusting various parallel bar positions--Voltage: 115VAC; Contact Rating: 10A; Double Insulated. Power supply serves as main disconnect device from main power source.

Electrical: Input: TG2708--Motor: 115VAC; 3.4 A Max; 60 Hz
Power Supply: 120VAC; 2 A Max; 50/60 Hz

UL® Class: This medical device components have been tested to the following standards:
UL® Classified 60601-1
CSA C22-2 No. 601.1
IEC 60601-2-38

Fuse: Newark in One Part No. 88K2035 (0001.2514)
UL Standard 248-14, UL File Number E41599
Rated Voltage: 250VAC, 150VDC;
Rated Current: TG2708; 10A; Breaking Capacity: 500A-1500A;
Characteristic: Time-Lag T; Admissible Ambient Air Temp: -55C to 125C; Climatic Category: 55/125/21
ACC to IEC 60068-1; Tube Material: Ceramic; Endcap Material: Nickel Plated Copper Alloy;
Unit Weight: 1.16 G; Storage Conditions: 0-60C, Max 70% R.H.

Replacement Fuses: Unplug mains power source prior to removing fuses and during installation of fuses to avoid electrical shock. See Section 7.8, Fuse Replacement, Page 12. Call Tri W-G® Service Dept at 1-800-437-8011 or an electrician for assistance.

14.0 STARTUP CONDITIONS:

14.1 Observe the following values and instructions when starting this device:

- Startup Ambient Temperature: +10° C (+50° F) to +30° C (+86° F)
- ***DO NOT*** connect the power supply mains cord to any power source outlet when temperatures fall below the ambient startup temperatures.
- The power supply mains cord serves as the on/off switch or disconnect to the device. Connecting the power supply mains cord to a power source energizes the power supply which may malfunction when starting device outside of the startup ambient temperatures.

15.0 OPERATING CONDITIONS:

15.1 Observe the following values when selecting an operating location:

- Ambient Temperature: +10° C (+50° F) to +30° C (+86° F)
- Atmospheric Humidity: 5% to 85%

16.0 STORAGE CONDITIONS:

16.1 Observe the following values when selecting a storage location:

- Ambient Temperature: +10° C (+50° F) to +40° C (+104° F)
- Atmospheric Humidity: 5% to 85%

17.0 TRANSPORT CONDITIONS:

17.1 Observe the following values when transporting product:

- Ambient Temperature: -32° C (-25° F) to +50° C (+122° F)
- Atmospheric Humidity: 5% to 85%

18.0 NOTICE/SERVICE:

18.1 Design changes may have occurred in the product since this user manual was published. The technical information found within this manual was correct at the time this user manual was approved for publication.

18.2 Tri W-G,® Inc. does not assume any risk or liability for attachments, or their effects on this device, if the attachments are not manufactured, sold by, and expressly approved by Tri W-G,® Inc. Tri W-G,® Inc. also informs the end user and/or anyone else **"Not-to-Use"** any attachments, on this device, that are not approved in writing by Tri W-G,® Inc.

18.3 When parts are required, use only those parts authorized by Tri W-G,® Inc.

18.4 If any information contained in this publication is not understood, the user should contact Tri W-G,® Inc. for assistance at 1-800-437-8011.

18.5 ***DO NOT*** perform any electrical or general service on the table prior to disconnecting the power supply cord which serves as the on/off switch to the table.

19.0 TROUBLE SHOOTING

19.1 Check power cord connection to main power source.

19.2 Make sure main power source is receiving power.

19.3 Auto Thermal Protector may have activated, and you must allow the system to cool down. Duty Cycle is an intermittent operation: Hi-Lo Operation *(1-minute ON/10-minutes OFF)*; Tilt Operation *(1-minute ON/9-minutes OFF)*; both operations are Auto-Thermally Protected.

19.4 Check appliance in-let fuses making sure they are not burned out. If they are, replace with new fuses. See Section 7.9, Fuse Replacement, Page 12.

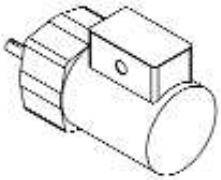
19.5 Tried everything and nothing works to resolve the dilemma--contact Tri W-G,® Inc. Customer Service by calling 1-800-437-8011.

20.0 REPLACEMENT PARTS

MAIN CUSHION
162-071-000

FOOTREST CUSHION
162-072-000

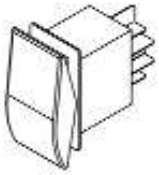
ANKLE REST ASSEMBLY
U162-010-000



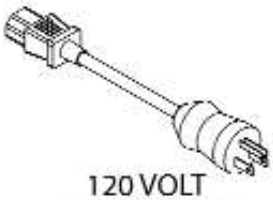
MOTOR
900-010-078

CAPACITOR
900-009-030

TILTING ACTUATOR
900-010-058



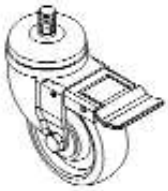
ROCKER SWITCH
900-005-051



120 VOLT
POWER CORD
900-001-057

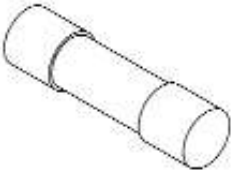
ONE FUNCTION
HANDSET
900-005-044

TWO PIECE BELT SET
908-003-124

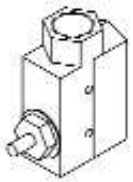


CASTER WITH BRAKE
903-001-046

APPLIANCE INLET
900-015-007

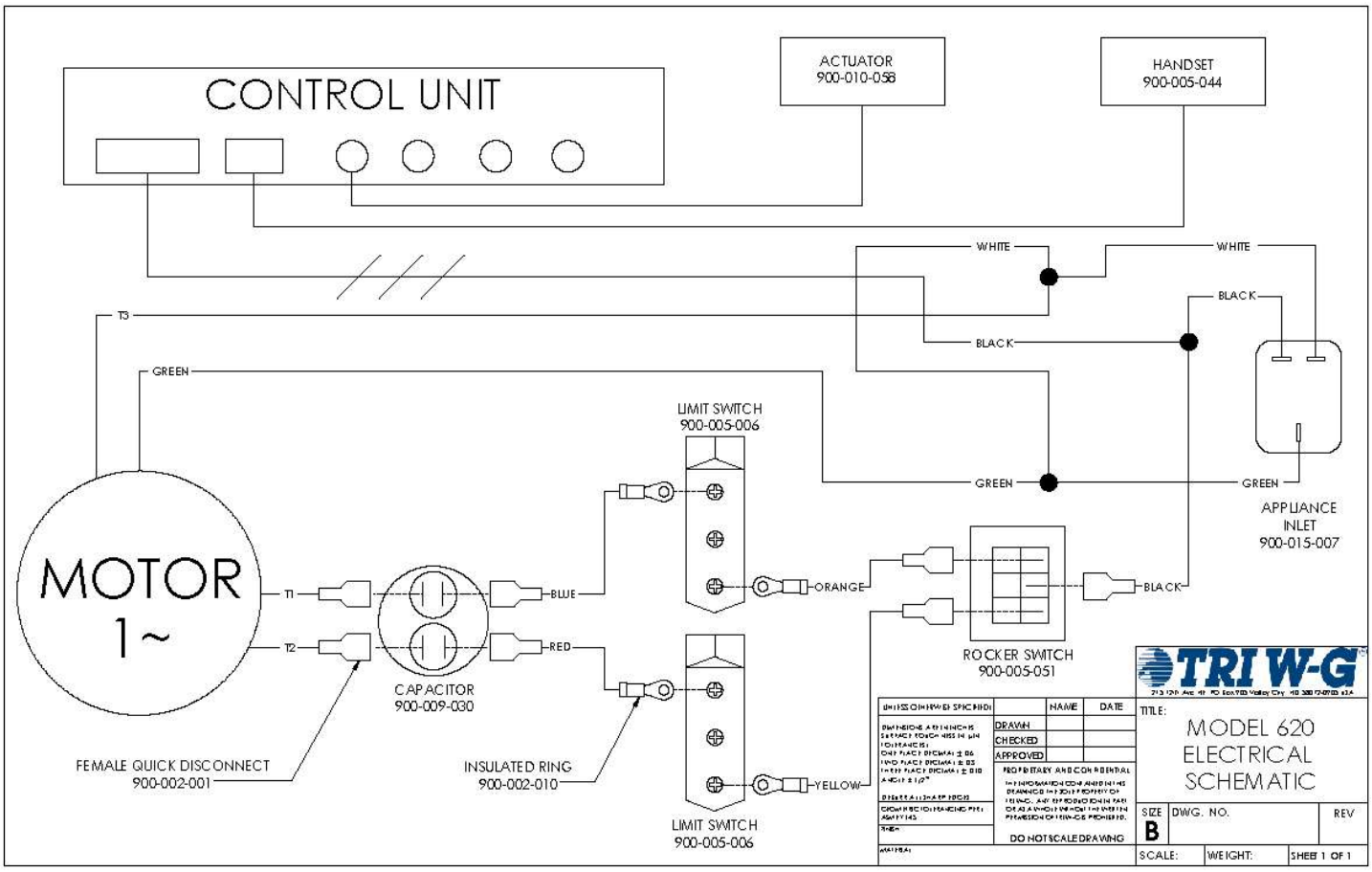


MODEL TG2708 FUSE
10 AMP FUSE (2)
900-015-006



LIMIT SWITCH
900-005-006

21.0 SYSTEM SCHEMATIC



22.0 DISPOSING OF THIS MEDICAL DEVICE

Deterioration in function, failure and/or the medical device has reached its life span, as a result of aging, wear, repeated use, or it has been determined to decommission it and/or dispose of it, must be done in a technically proper manner and in accordance with international, national, regional and/or local environmental regulatory requirements for disposing of medical devices. The owner of this medical device is responsible for its proper disposal.

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Tri W-G,® Inc. warrants that each Product or Part sold hereunder shall be free of defects in material and workmanship for the Product warranty period identified as follows:

Ten Years: structural frame.

Two Years: operating system and major moving components.

One Year: hand and foot controls; upholstery.

(Please note the aforementioned limited warranty is limited to original owner and not transferable.)

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